

PRESS BRAKE OPERATOR

POSITION SUMMARY: Setup and safely operate CNC Press Brakes to process/produce highest quality parts. GenMet has many career paths. The Forming Department has open positions for Operator level and Set Up level press brake operators.

ESSENTIAL DUTIES:

- Determine forming requirements of parts from drawings provided by computer at work station.
- Setup and document tooling and safe practices for Press Brake operations
- Verify accuracy of machine settings to confirm accurate tolerances and machine functions.
- Operators will be required to maintain accurate parts.
- Operator will be required to maintain safety around and cleanliness of the machine.
- In process quality checks will be required by the operator to maintain all required tolerances and quality.
- Completes all required safety procedures prior to and during operations.
- Communicates all production related items to next shift operators.

Responsibilities and Accountabilities:

- Responsible for safe operation, proving programs, operating controls, setting all machine functions, deburring and inspection of parts to assure conformance.
- Must be able to read and understand blueprints to determine dimensions and tolerances of finished products
- Skilled in organizing work area before and after parts are processed, stacking completed parts properly on tables or pallet to eliminate double handling and work efficiently.
- Detects equipment malfunctions or out of tolerance machining and adjusts machine within capabilities. Reports all machine malfunctions.
- Ability to calculate, blank sizes, bend locations, appropriate tonnage and tooling for each part being formed
- Communicates with, production control, quality and other shop personnel for assignments and to resolve machining or quality issues.
- May perform other duties as assigned.
- Fork lift experience needed.

Work hours are:

Current openings are for second shift after a training period on first shift.

☐ ☐ 1st: 6:00 am- 2:00 pm (Mon – Fri) with the opportunity for over time when the work load permits.

☐ ☐ 2nd: 2:00 pm-12:00 am (Mon – Thurs) with the opportunity for over time when the work load permits.

☐ ☐ Must pass a pre-employment drug test

☐ ☐ Competitive pay depending on experience. Excellent benefits including insurance and 401K.